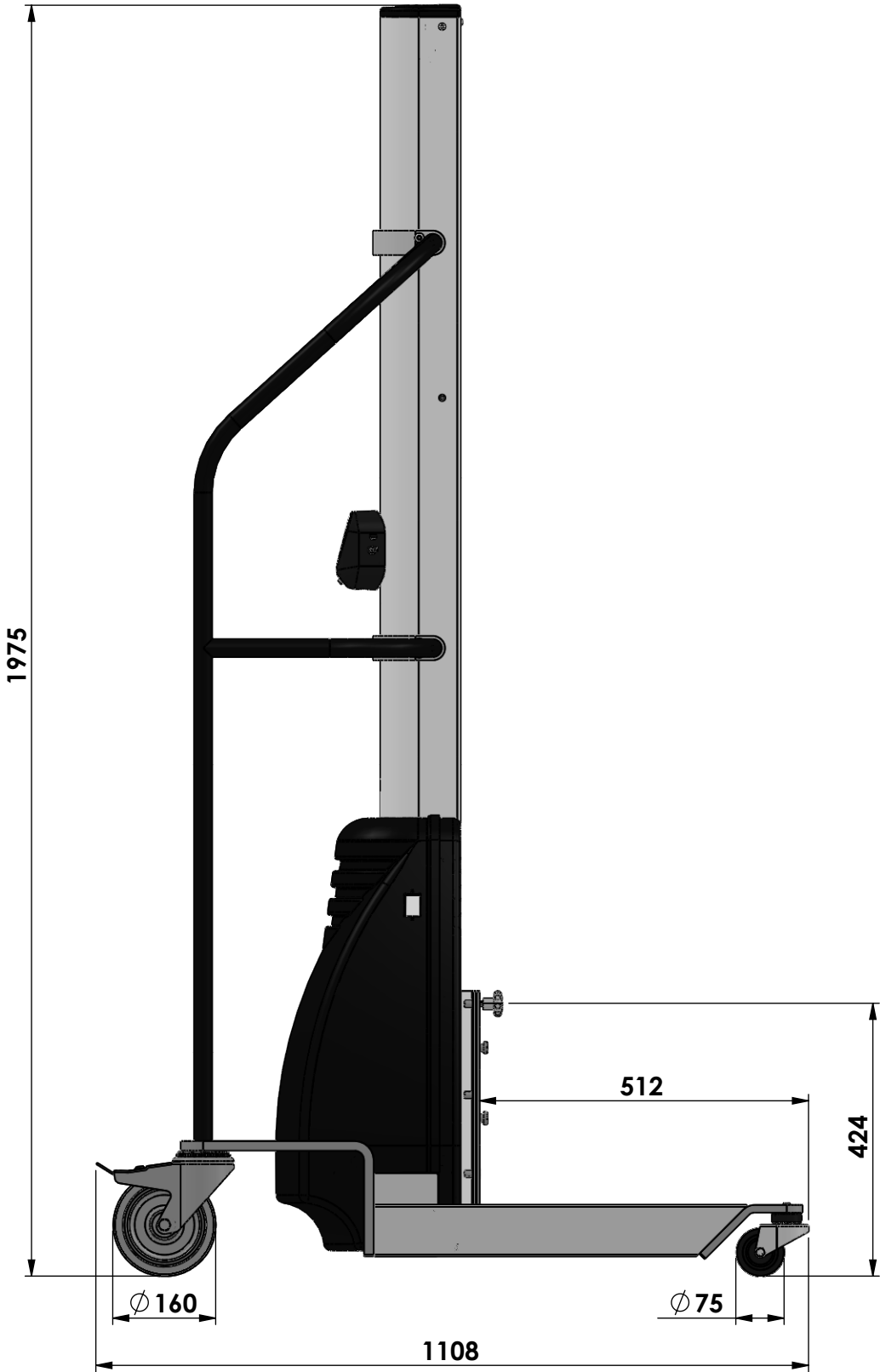
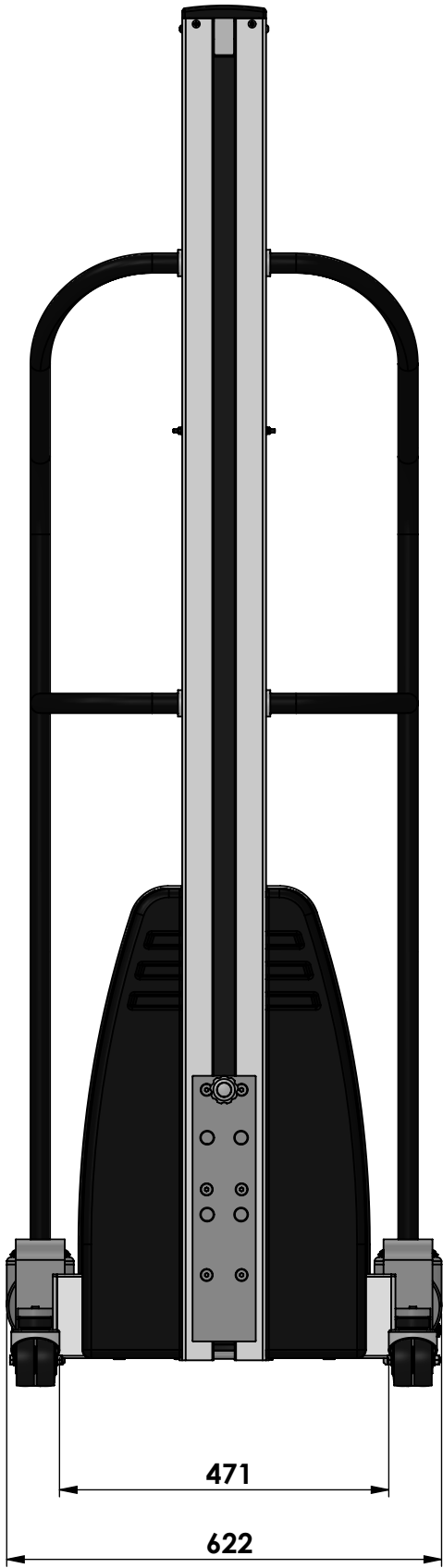


DESSA RITNING AR VAR EGENDOM OCH FAR ICKE UTAN VART MEDGIVANDE
KOPieras/VISAS FOR ELLER UTLANNAS TILL TREDJE PART.
THIS DRAWING IS OUR PROPERTY AND MAY NOT BE COPIED,SHOWN
OR HANDED TO ANY THIRD PARTY WITHOUT OUR PERMISSION.

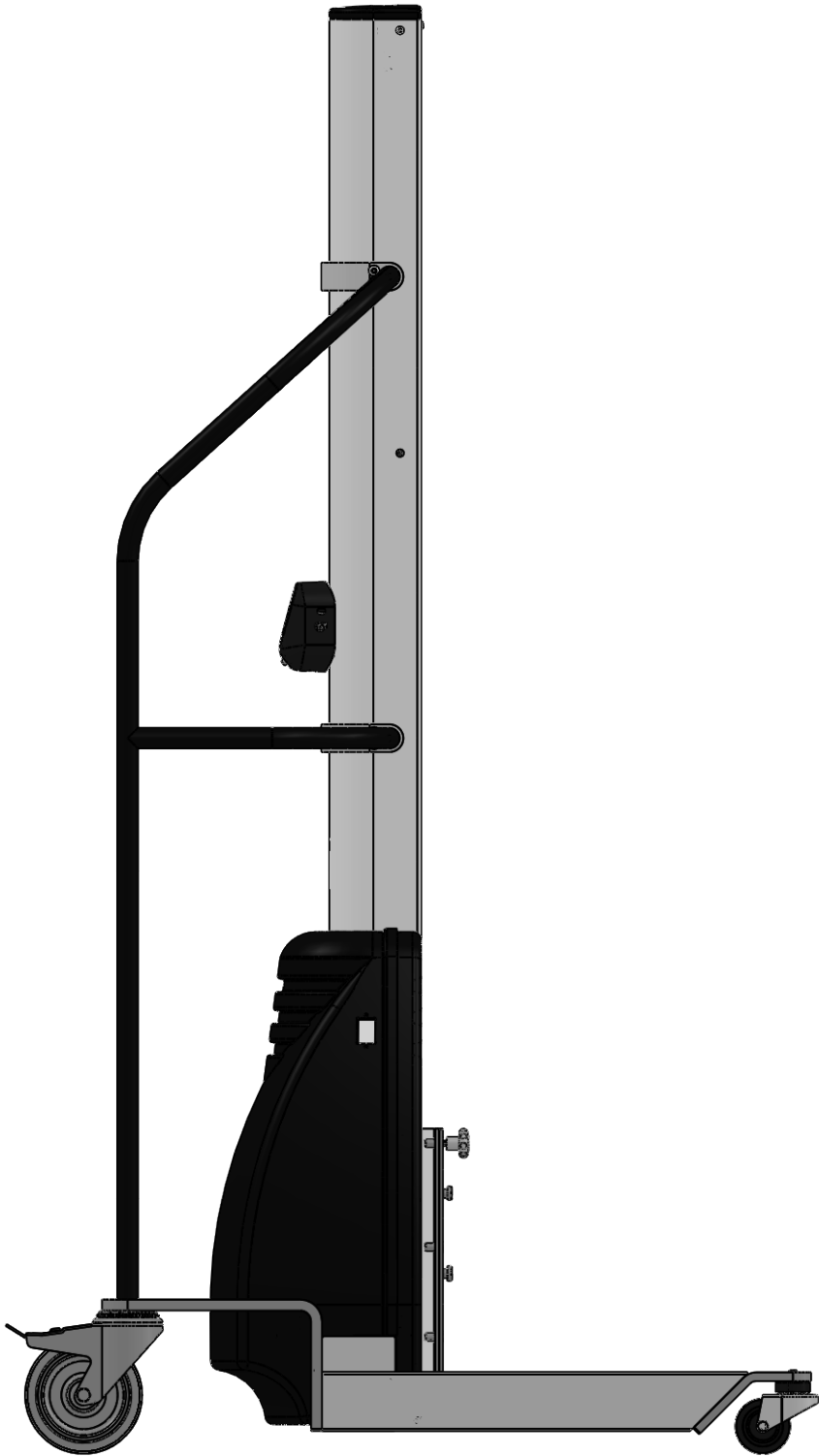
Tillåtna måttavvikelser när tolerans ej anges
Bearbetade detaljer enl. SS-2768k1
Smältsvetsade konstr. enl. SS-1398ff
Gjutna detaljer enl. SMS722

Pos	Verktyg
-----	---------

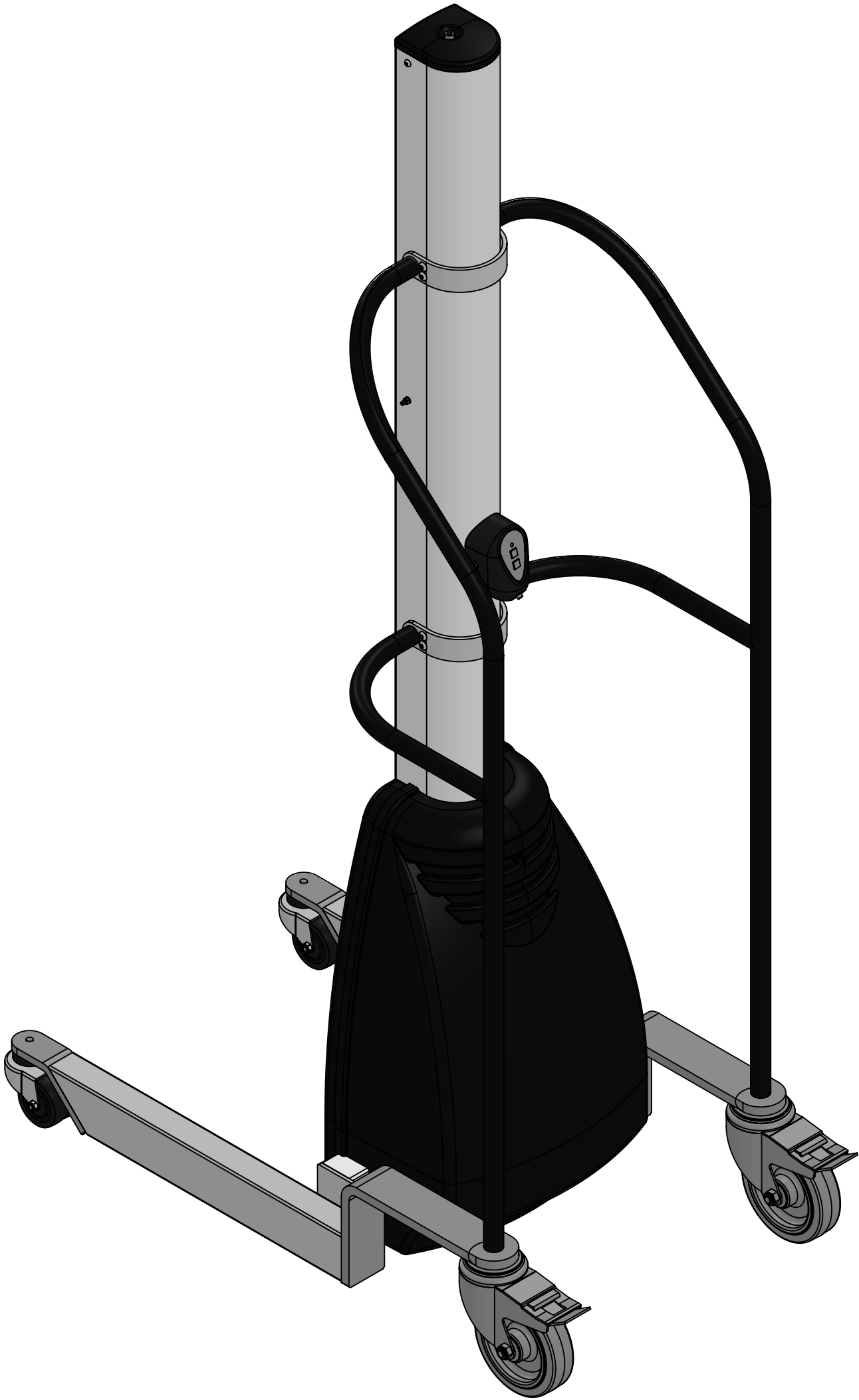
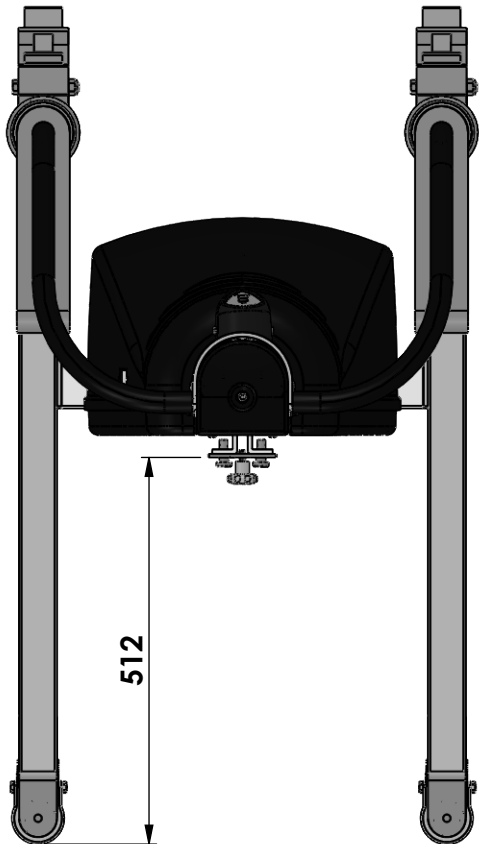
Nr	Ändring	Datum	Inf.



CARRIAGE IN MIN. LEVEL

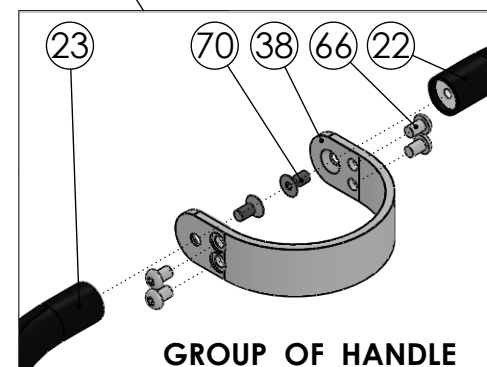
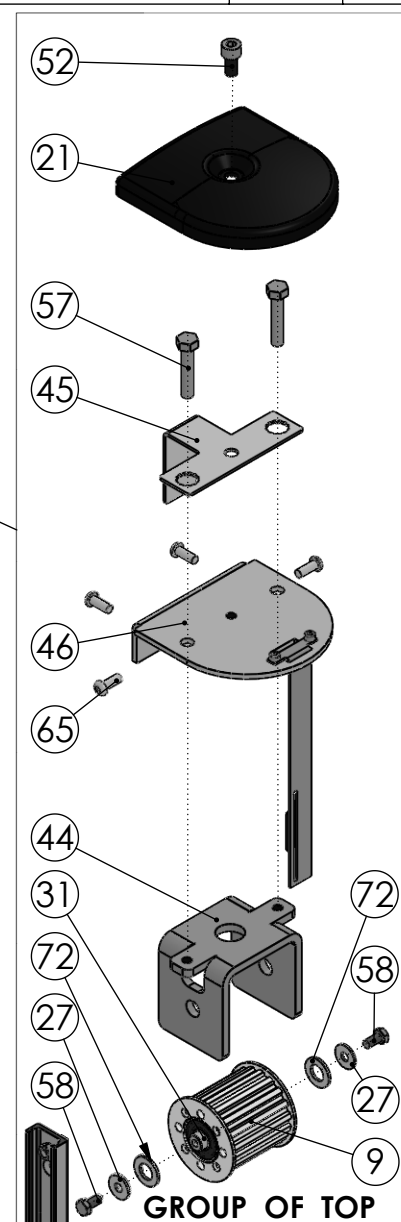
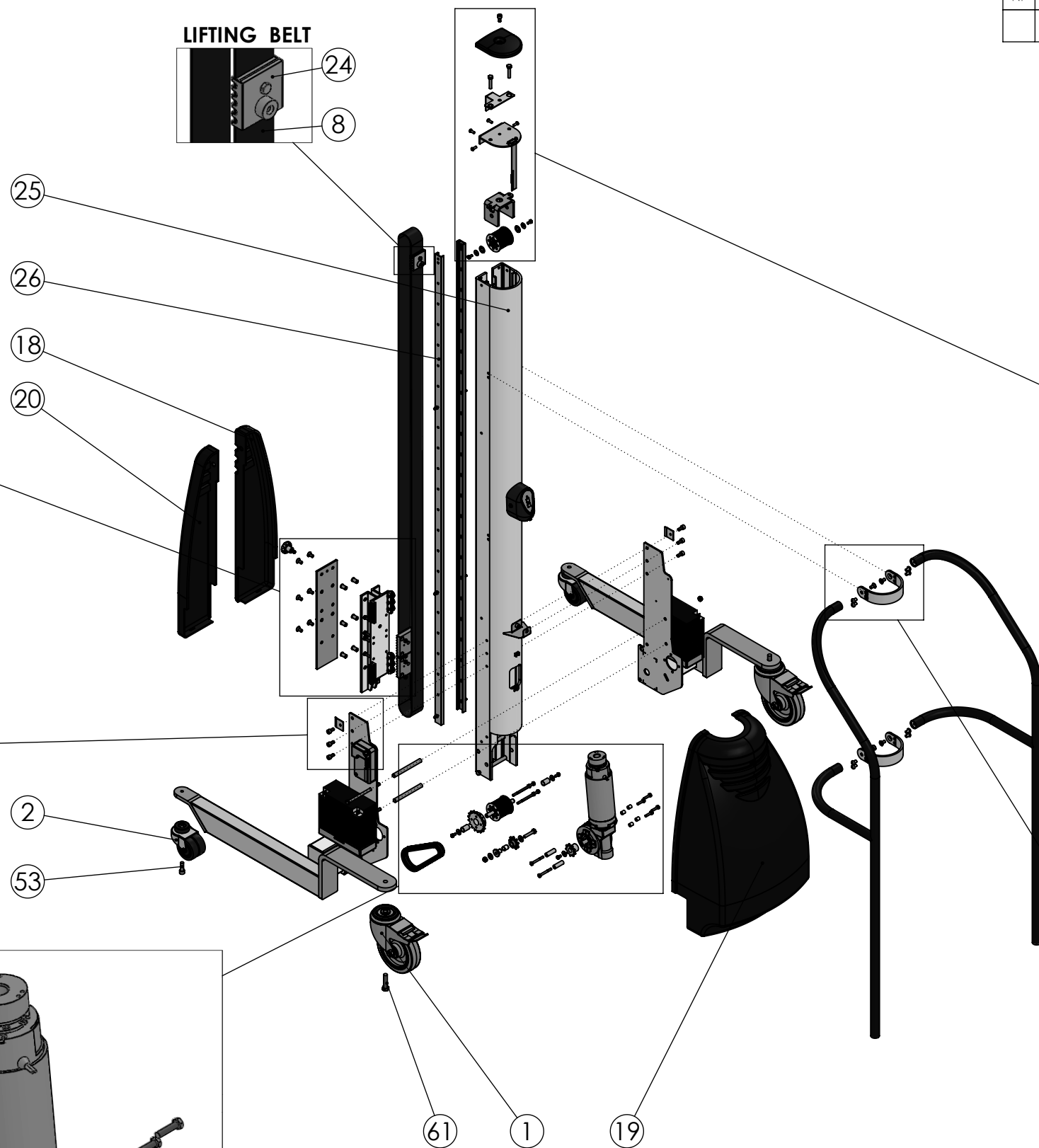
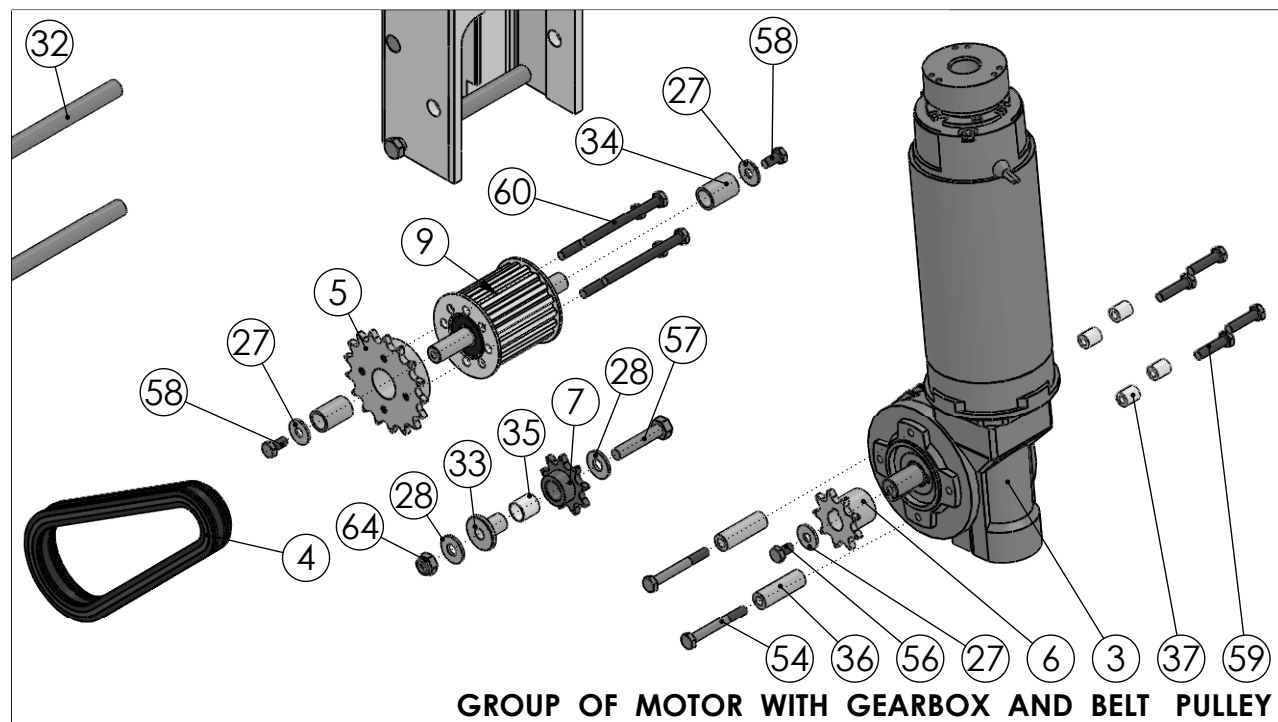


CARRIAGE IN MAX. LEVEL



Där inget annat anges SKARPA KANTER BRUTNA	Ytfinhet — ✓	Generella toleranser se marginal. —	Stycklista
Ritad/Dat. NT-CZ 11.10.2016	Ytbehandling —	Kund.	Utgångsritn.
Kontr./Dat.	Skala 1:10	DIMENSIONS NEWTON N250	Version Blad 1
HALLINS			Ritn.nr M4210029-03

Nr	Ändring	Datum	Inf.



Där inget annat anges SKARPA KANTER BRUTNA	Ytfinhet -	- ✓	Generella toleranser se marginal, -	Stycklista
Ritad./Dat. NT-CZ 11.10.2016	Ytbehandling -		Kund.	Utgångsritn.
Kontr./Dat.	Skala 1:20	MECHANICAL PARTS NEWTON N250		Version Blad 2
HALLINS				Ritn.nr M4210029-03

Tillägna måttavvikelse när tolerans ej anges
Bearbetade detaljer enl. SS-2768
Småtsvetsade konstr. enl. SS-1398
Gjutna detaljer enl. SMS722

DENNA RITNING ÄR VÅR EGENDOM OCH FÅR IKKE UTAN VÅRT MEDGIVANDE
KOPIERAS, VISAS FÖR ELLER UTLÄNNAS TILL TREDJE PART
THIS DRAWING IS OUR PROPERTY AND MAY NOT BE COPIED, SHOWN
OR HANDED TO ANY THIRD PARTY WITHOUT OUR PERMISSION.

Pos	Verktyg	Nr	Ändring	Datum	Inf.

GROUP OF UPPER END-SWITCH

21, 49, 42, 15

GROUP OF CONTROL PANEL

39, 65, 67, 29, 17, 16, 14

GROUP OF BOTTOM END-SWITCH

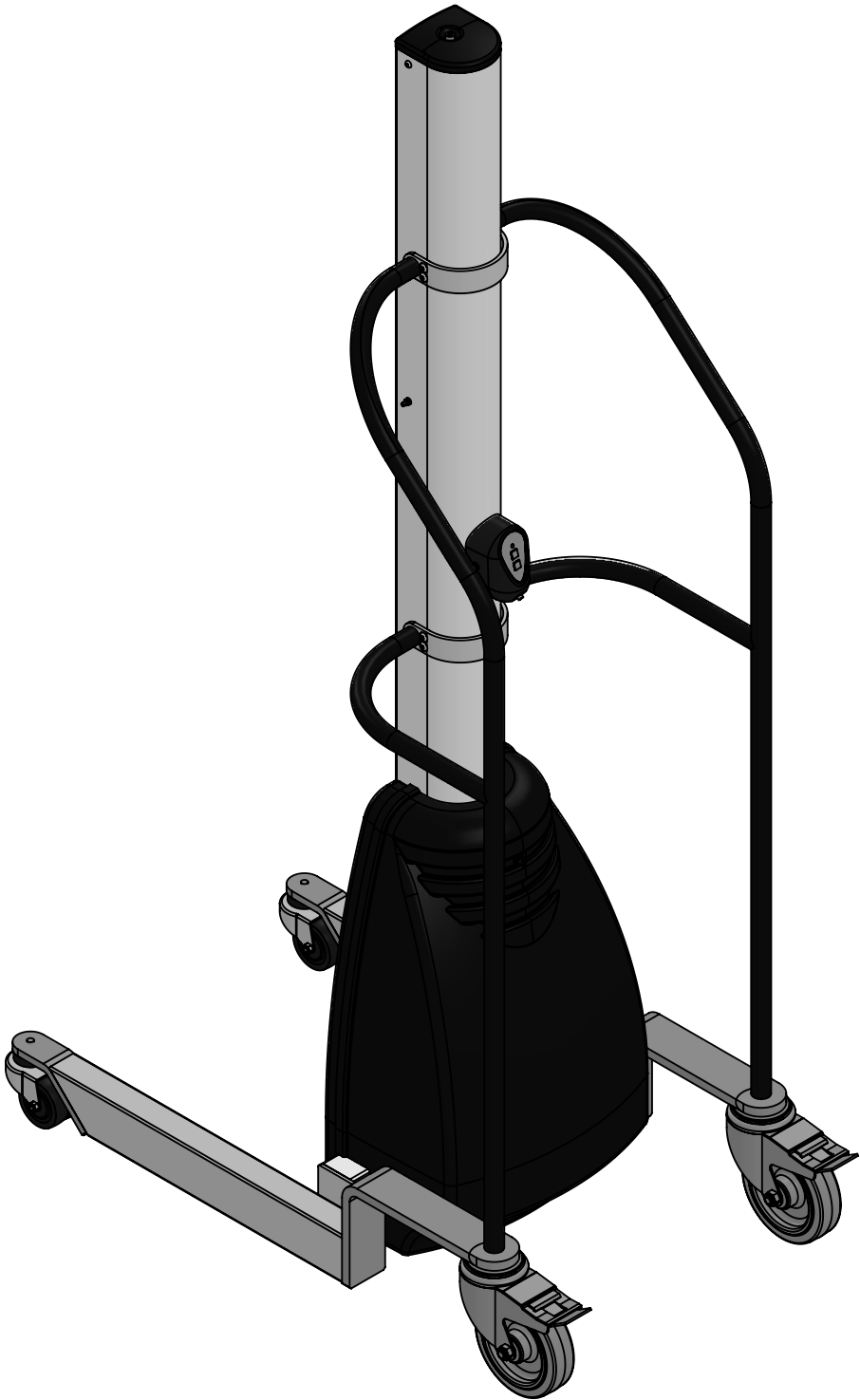
15, 41, 49

Där inget annat anges	Ytfinhet	- ✓	Generella toleranser	Stycklista
SKARPA KANTER BRUTNA	-		se marginal.	
Ritad/Dat.	Ytbehandling		Kund.	Utgångsritn.
NT-CZ 11.10.2016	-			
Kontr./Dat.	Skala	1:10	COVERS AND ELECTRIC EQUIPMENT	Version
				Blad
				3
HALLINS			NEWTON N250	Ritn.nr
				M4210029-03

Tillåtna måttavvikelser när tolerans ej anges
Bearbetade detaljer enl. SS-2768-1
Smältsvetsade konstr. enl. SS-1398-1
Gjutna detaljer enl. SMS722

DENNA RITNING ÄR VAR EGENDOM OCH FÅR ICKE UTAN VÅRT MEDGIVANDE
KOPieras, ViSas FÖR ELLER UTLÄNAS TILL TREDJE PART.
THIS DRAWING IS OUR PROPERTY AND MAY NOT BE COPIED, SHOWN
OR HANDED TO ANY THIRD PARTY WITHOUT OUR PERMISSION.

Pos	Verktyg		
73	312923-150	PRESS NUT M6	
72	125_12	WASHER 12	DIN 125
71	125_5	WASHER 5	DIN 125
70	7991_8x16	SCREW M8 x 16	DIN 7991
69	7991_5x20	SCREW M5 x 20	DIN 7991
68	7991_4x16	SCREW M4 x 16	DIN 7991
67	7991_4x12	SCREW M4 x 12	DIN 7991
66	7380_8x12	SCREW M8 x 12	DIN 7380
65	7380_6x16	SCREW 6 x 16	DIN 7380
64	985_8	LOCK NUT M8	DIN 985
63	985_6	LOCK NUT M6	DIN 985
62	985_5	LOCK NUT M5	DIN 985
61	933_12x50	SCREW M12 x 50	DIN 933
60	933_6x70	SCREW M6 x 70	DIN 933
59	933_6x25	SCREW M6 x 25	DIN 933
58	933_6x12	SCREW M6 x 12	DIN 933
57	933_8x40	SCREW M8 x 40	DIN 933
56	933_6x10	SCREW M6 x 10	DIN 933
55	931_8x140	SCREW M8 x 140	DIN 931
54	931_6x50	SCREW M6 x 50	DIN 931
53	912_10x30	SCREW M10 x 30	DIN 912
52	912_8x16	SCREW M8 x 16	DIN 912
51	912_5x10	SCREW M5 x 10	DIN 912
50	912_4x25	SCREW M4 x 25	DIN 912
49	912_4x8	SCREW M4 x 8	DIN 912
48	ROLLON_CPA28	BEARING ROLLON	
47	H10181	HAND SCREW	
46	H30215	PLADE	
45	H30216	PLADE	
44	H30213	PLADE	
43	H10326	CARRIAGE PLADE	
42	4-6049-55	END-SWITCH HOLDER	
41	4-6049-56	END-SWITCH HOLDER	
40	4-6049-94	COVER HOLDER	
39	4-5104-61	CONTROLL PANEL HOLDER	
38	3-6049-74	HANDLE HOLDER	
37	80163-01	HOUSING	
36	4-6049-92	HOUSING	
35	321120-111	HOUSING	
34	4604984	HOUSING	
33	4-6049-88	HOUSING	
32	H25641	HOUSING	
31	4-6049-82	BOLT	
30	2-6049-50	BODY OF CARRIAGE	
29	80005-01	WASHER	
28	4604993	WASHER	
27	250KG_MOTORAXEL_BRICKA	WASHER	
26	17041-03	GUIDE RAIL	
25	1-6049-80	PROFIL	
24	L6049512	STOP	
23	1-6049-31-80	HANDLE	
22	1-6049-30-80	HANDLE	
21	3-6049-75	TOP COVER	
20	1-6049-78	COVER	
19	1-6049-76	COVER	
18	1-6049-77	COVER	
17	3-6049-79	BODY OF CONTROLL PANEL	
16	52071-01	CHARGING INLET	
15	52016-01	END-SWITCH	
14	H14862	SWITCH	
13	52244-02	CONTROLLER CARD	
12	52245-02	BATTERY INDICATOR	
11	52078-01	BATTERY	
10	4-6049-90	BELT JOINER	
9	4-6049-81	BELT PULLEY	
8	90002-02	BELT	
7	4-6049-87	CHAIN WHEEL	
6	4-6049-86	CHAIN WHEEL	
5	4-6049-85	CHAIN WHEEL	
4	90075-05	CHAIN	
3	52208-01	MOTOR WITH GEARBOX	
2	40162-03	WHEEL Ø75 REVOLVING	
1	40014-02	WHEEL Ø160 REVOLVING WITH BRAKE	
POS.	PART NUMBER	DESCRIPTION	NORM



Där inget annat anges SKARPA KANTER BRUTNA	Ytfinhet —	— ✓	Generella toleranser se marginal. —	Stycklista
Ritad/Dat. NT-CZ 11.10.2016	Ytbehandling —		Kund.	Utgångsritn.
Kontr./Dat.	Skala 1:10	SPARE PARTS		Version Blad 4
HALLINS		NEWTON N250		Ritn.nr M4210029-03